

ABSTRACT OF THE DISCLOSURE

A method for manufacturing knitted articles for forming items of clothing, without lateral seams, with a circular knitting machine, comprising

5 a step for forming at least one pouch-like region, in which part of the needles or all the needles that belong to at least one sector of the needle cylinder are moved to knit at at least one feed of the machine by way of an alternating rotary motion of the needle cylinder about its axis and with an oscillation extent sufficient to produce transit, at the feed, of all the needles of the

10 sector that are moved to knit at the feed, in order to form, with the needles that belong to the sector and are moved to knit, a number of rows of knitting in excess with respect to the number of rows of knitting formed by the needles contiguous to the sector.